



## QUALITY BULLETIN

**Subject: Supplier Quality Flow-down Requirements Revision** 

SSQR-01 superseded by Procure-2-011

This Quality Bulletin has been prepared on the basis of the notification "Supplier Quality Alert 316" to inform our Suppliers about the proper use of the document "Procure-2-011".

Supplier Quality Communication apply to PZL Mielec procurements under the Sikorsky program.

## **Dear Suppliers:**

Sikorsky Supplier Quality merged the SSQR-01 Supplier Quality System Requirements with the RMS Procure-2-011 Supplier Quality Requirements document.

The merged document, Procure-2-011, outlines the Supplier Quality Requirements and will be flowed-down on all new purchase orders.

Combining the requirement into a single document will reduce procurement risk and make it easier for suppliers to find and understand requirements by:

- > Eliminating conflicting and duplicate requirements
- Reducing the number of documents to review

NOTE: The Procure-2-011 clearly identifies requirements and instructions that apply only to either Sikorsky or non-Sikorsky procurements.

Please reference Page 2 of this notification for a summary of the updates.

Any questions on this communication may be directed to SQA.dl-RMS PZL@exch.ems.lmco.com

Thank you in advance for your attention and cooperation.

**SQA PZL Mielec** 

**BIULETYN NR 2** 

06-2023





## **SUMMARY OF CHANGES**

- ➤ Common requirements wording for all of RMS (Rotary Mission Systems (RMS))
- ➤ Sikorsky-Specific requirements clearly identified
- ➤ Supplier Type Identification and Applicability Tables Included
- > Key section remain:
  - Appendix A: Designated Quality Representative Procedure (DQR)
  - Appendix B: Reduced Dimension Drawing and Model Based
    Definition First Article Inspection
  - o Appendix C: Foreign Object Damage

## **NEW PURCHASE ORDERS**

Procedure-2-011 will be flowed-down on all new orders.

Purchases Orders Requirements are available in SSQS and include:

- Lockheed Martin Terms and Conditions (CorpDocs)
- Quality Management System (ex. ISO 9001, AS9100, etc.)
- Part Specific Text Keys
- Procure-2-011 RMS Supplier Quality Requirements
- SA1963 Sikorsky Engineering Requirements
- SS9211 Flight Safety Requirements (if applicable)
- Special contract specific requirements as applicable
- Supplemental Clauses for Subcontracts